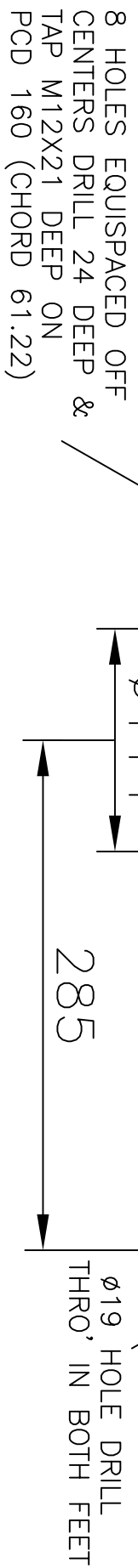
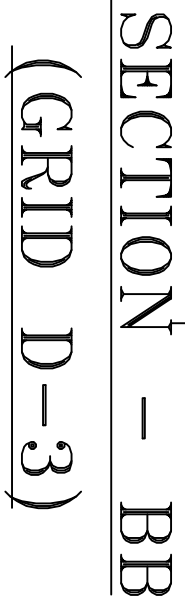


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(GRID D-1)

SCALE 1:1.5 (GRID-B-5/6)

TECHNICAL REQUIREMENTS

1. PERMISSIBLE VARIATIONS FOR UNTOLERANCED DIMENSIONS TO BE AS PER DRG. NO. 3-200-00-49014
2. NON-COAQUALITY OF BORES OF BOTH TRUNNION BLOCKS NOT TO BE MORE THAN 0.03 mm.
3. FOR PAINTING REQUIREMENTS REFER ASSY. DRG.

DRAWING REVIEW				ADDITIONAL INFORMATION				TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT B.F. VALVE STANDARD											
DEPT.	NAME	SIGN.	DATE	STATUS OF DRAWING															
				DISTRIBUTION OF PRINTS PSE – 2 TGX – 1 STM – 5															
REV.	DATE	ALTERED CHECKED APPD.		REV.	DATE	ALTERED CHECKED APPD.		DEPT.	UNTOL.	DIMS. GR.		SCALE	WEIGHT(K.G.)	REF. TO ASSY.DRG.	ITEM NO.	NO.OF ITEM			
								P.S.E. CODE 412				1:5	420	–					
ZONE				ZONE				TITLE ø700 BF VALVE BODY (MACHINING) (FOR SEA WATER)											
								DRAWING NO. 1 951 38 000 49				REV. 00							
								SHT. NO.				NO. OF SHT.							